

5

4

3

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1

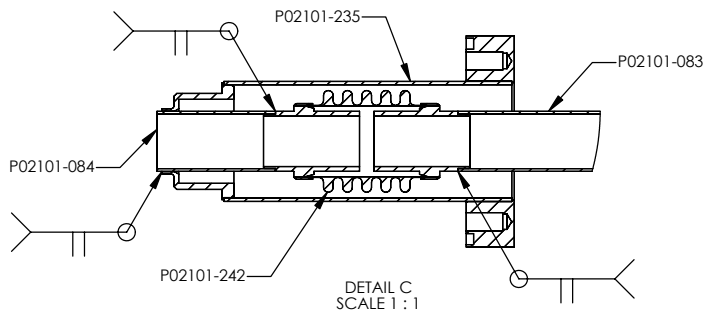
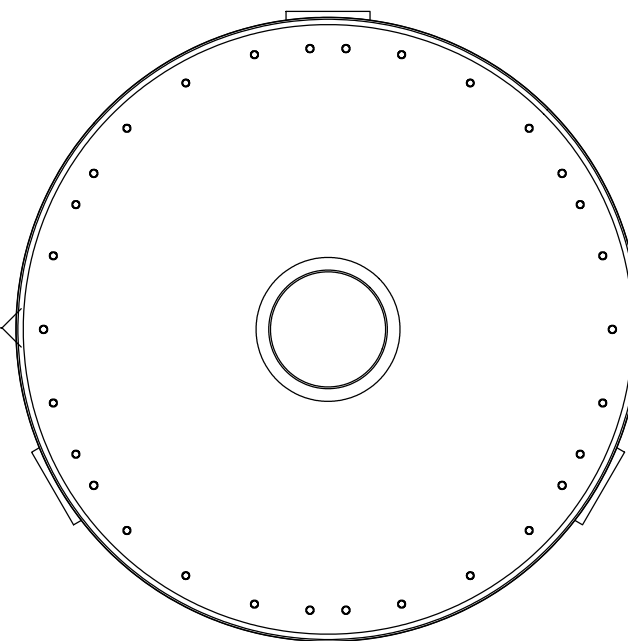
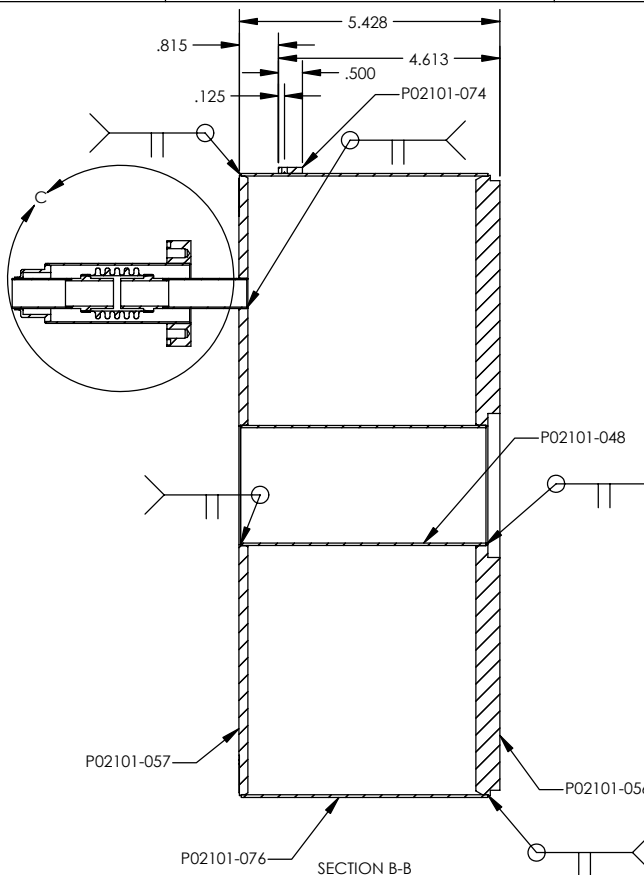
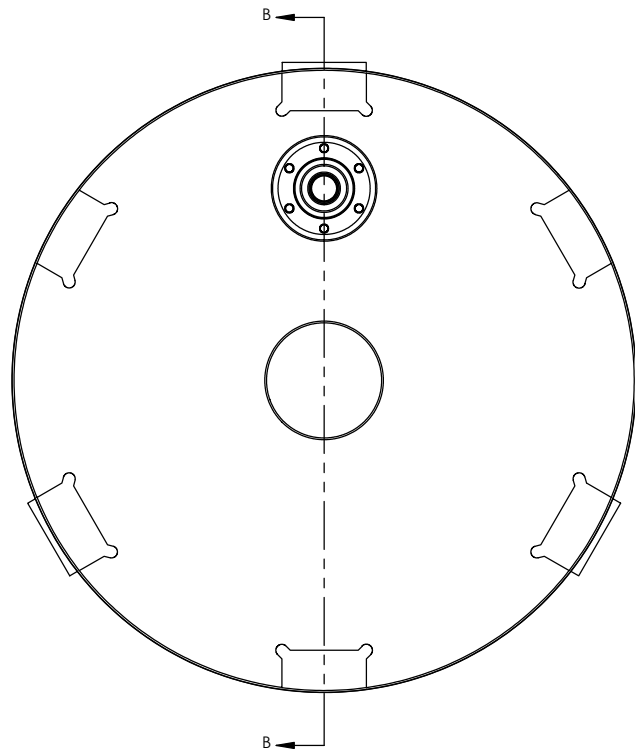
REVISIONS			
ZONE	REV	DESCRIPTION	DATE

D

C

B

A



## NOTES:

1. WELD P02101-242 TO P02101-084 AND TO P02101-083.
2. WELD P02101-083 TO P02101-056.
3. WELD P02101-056 TO P02101-076.
4. ASSEMBLE PARTS WELDED IN STEP 3 WITH P02101-048 & -057, ALIGNING SUPPORT HOLES IN P02101-056 WITH VENT TUBE HOLE IN -057.
5. MAKE REMAINING THREE WELDS ON PARTS IN STEP 4.
6. LEAK CHECK ASSEMBLY PRIOR TO WELDING ON P02101-235.
7. BOLT HOLES ON P02101-235 MUST BE ALIGNED WITH CENTER OF RECESS PRIOR TO WELDING ON P02101-084.
8. WELD ON QTY THREE SUPPORT MOUNTS (P02101-074) USING RECESSES FOR ALIGNMENT.

## UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES	
DECIMAL TOLERANCES:	
.X	±.030
.XX	±.015
.XXX	±.005
ANGULAR TOL: ± 1° SURFACE ROUGHNESS: 32	
INTERNAL AND EXTERNAL SURFACE	
INTERSECTIONS SHALL BE UNIFORMLY	
FINISHED WITH CHAMFER .005/.010 X 45°	
OR RADIUS .005/.010	
CHAMFER ALL THREADED HOLES 110% OF	
MAJOR DIAMETER X 45°	
MATERIAL:	
FINISH:	

## High Precision Devices

1668 Valtrec Lane, Suite C, Boulder, Colorado 80301  
Phone: (303) 447-2558 Fax: (303) 447-2548 Web Site: www.hpd-online.com

TITLE:		p02101-230 Ln2 can assy			
CONFIGURATION: -0 Default					
SIZE	QTY PER ASSM: 1	SCALE: 1:2	SHEET 1 OF 1		REV
C	DATE: 5/19/2004	DRAWN BY: C. Danaher			A